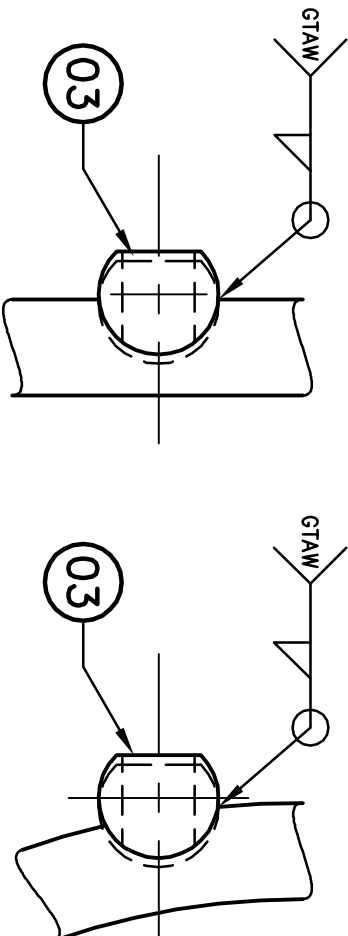
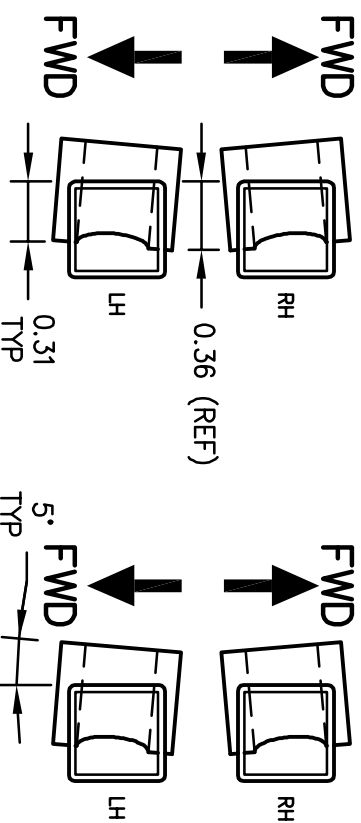
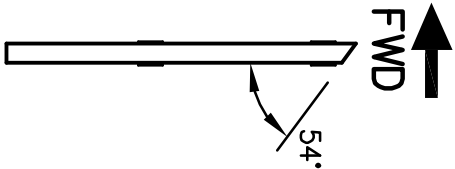
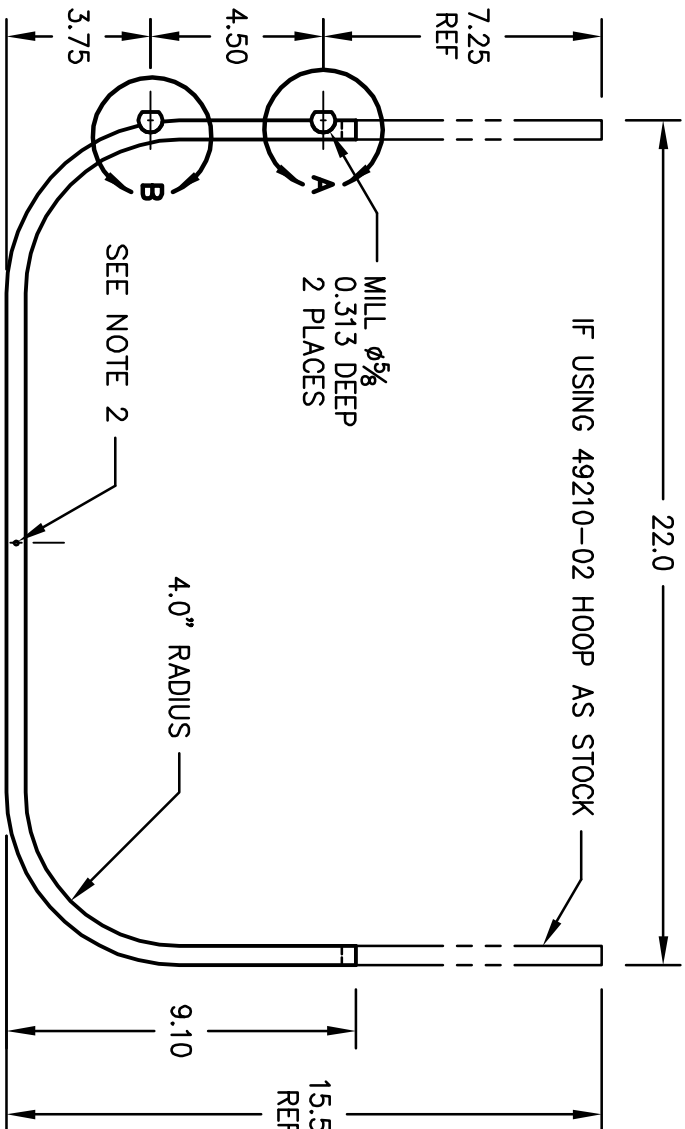


REV.	DESCRIPTION OF CHANGE		INITIALS	DATE
0	INITIAL ISSUE			
1	TITLE BLOCK UPDATED, HEIGH UPDATED TO MATCH ASSEMBLY DRAWING		BJC	22/05/2014



FRONT VIEW
LEFT HAND SHOWN, RIGHT HAND OPPOSITE

2	69823-02	03	LUG	
	90622-01-02	01	LH FWD ATTACHMENT HOOP	4130 STEEL COND. N
	90622-01-01	01	RH FWD ATTACHMENT HOOP	4130 STEEL COND. N
01	PART NO.	ITEM	DESCRIPTION	MATERIAL
QTY				MATERIAL SPEC

LIST OF MATERIALS

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. DRILL #30 (0.129) VENT HOLE IN BOTTOM OF HOOP FOR VENTING OF WELD GASES.
3. WELDING OF STEEL LUGS TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.

APPROVALS		DATE	<div>AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net</div> <div>ROBINSON R44, R44 II QUICK RELEASE CARGO BASKET FORWARD ATTACHMENT HOOP FABRICATION</div>		
DRAWN: JEFF CLARKE		10 APR 2006			
CHECKED: E. BURGOIN					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1					
SCALE 1 : 5		DWG. SIZE	DWG. NO.	REV.	
SHEET 1 OF 1		LGL	90622	1	